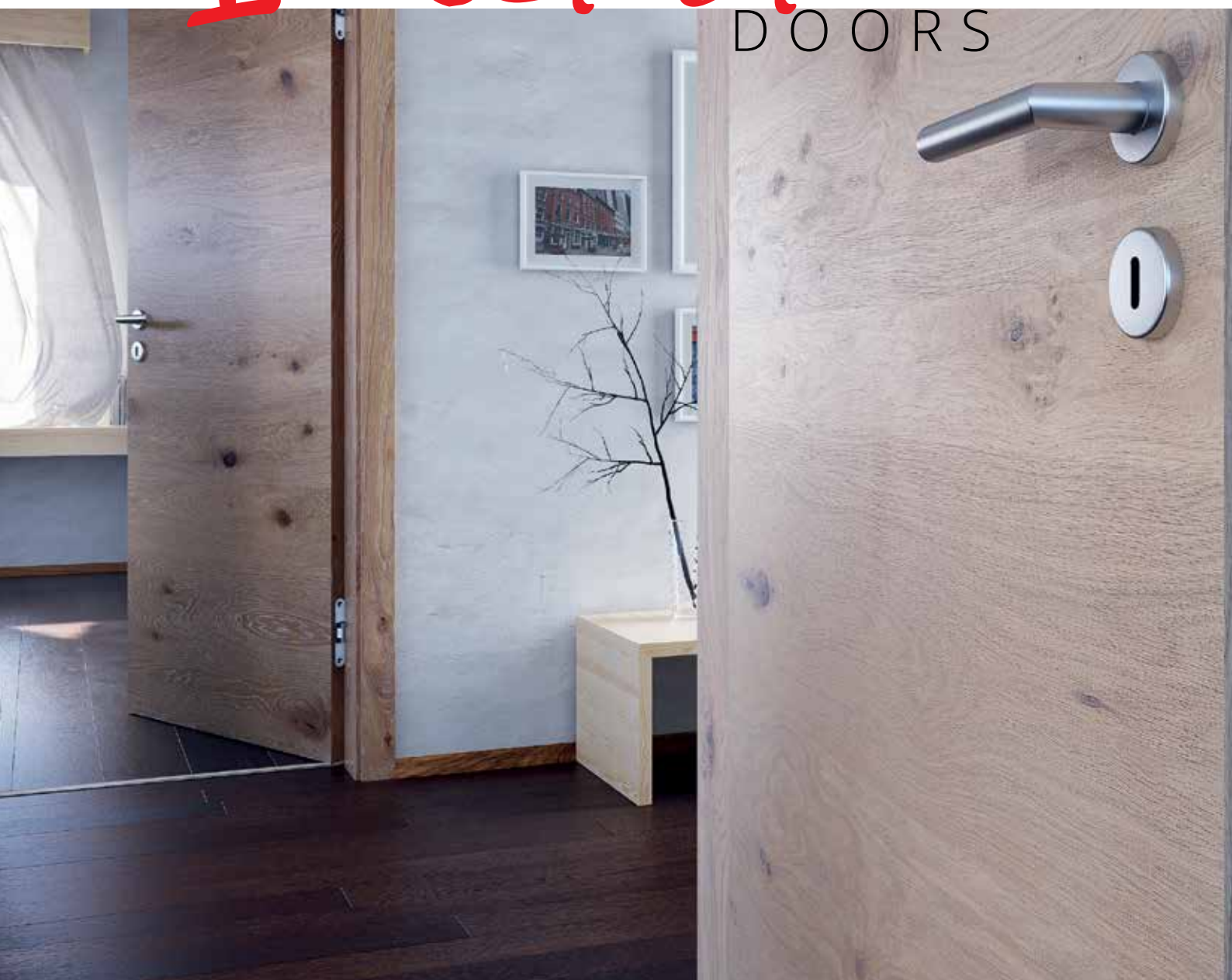


Interior

DOORS



A colourful mixture of



cultures, landscapes, languages and forests.

I feel Slovenia ...



In the heart of Europe, where the Alps meet the Mediterranean and the Pannonian Plain the Karst region, there lies Slovenia. This green country has an area of 20,273 square kilometres. It is home to a hospitable, honest and hard-working nation. It boasts one of the highest ratio of top athletes per capita and a thriving cultural scene.







Life at Lake Bled ...

Being surrounded by green forests has taught us to respect the environment. The majestic woodlands are not only our home, but also a source of inspiration. We treat its gifts with great care, gratitude and responsibility. LIP BLEED is proud to have upheld this long tradition of the people of Bled since 1948. It allows us to make products that meet the highest aesthetic and quality standards.

lipbled
The song of forest in your home!



Nature's precious gifts grow into a tree...

A tree, too mighty to lock one's arms around, sprouts from a tiny little seed. A temple, towering nine storeys high, rises from a handful of clay. A journey of a thousand miles begins with a single step.

Since 1948, we have been using only high quality timber meticulously manufactured to create a pleasant atmosphere in the homes of our customers.

LIP BLEED THROUGH HISTORY



1948 - 1955



1955 - 1971



1971 - 2002



GRAND OPENING

Grand opening





VISION

LIP BLED d.o.o. aims at becoming an internationally successful company with the renowned trade mark, *lipbled*. It strives to achieve an important position in Central Europe, assume a leading role in Slovenia and Southeast Europe, and play an important part in the concentration and reorganisation of the regional timber industry. LIP BLED d.o.o. will become an essential player in the EU's wood-processing industry. In Slovenia and across Southeast Europe, *lipbled* will be made into a renowned trademark.

MISSION

Our mission is to increase the satisfaction and living standards of our customers. In future, our products and services will still continue to meet high quality standards. We will continue taking into account our customer's demands for high-quality products, timely delivery and competitive prices. No matter if dealing with in-house affairs or customer service, all employees at LIP BLED d.o.o. will remain true to the company's slogan **"The Song of the Forest in your Home"** with their fair treatment, resourcefulness, hard work and responsibility.

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GREENline

A touch of nature in your home. Nature lovers prefer soothing colours and shapes, the quality of which speaks for itself. A uniform surface structure is also suitable for models with cutouts.

PRISTINE
NATURE





GREENline / oak knotty brushed tinted antique





GREENline
oak knotty with white
pores



GREENline
oak knotty brushed
white-oiled



GREENline
oak limed FL



GREENline
European oak

The surface

variety of door leaves is a welcoming addition to your home.



GREENline
European oak oiled



GREENline
oak knotty



GREENline
oak knotty brushed
tinted antique





GREENline
oak knotty brushed
lacquered



GREENline
oak knotty oiled



GREENline
oak knotty tinted

Soothing colour

shades blend in well with richly-coloured walls and give your home a new impetus.



GREENline
mahogany



GREENline
maple



GREENline
walnut



GREENline
beech



What is veneer?



Veneer is a product of sawing, cutting and debarking timber. These processes allow us to utilize timber efficiently and make the final product's surface appear natural and solid, maintaining all of the wood's original characteristics. A vertical, horizontal or diagonal surface structure can be achieved with different cutting or debarking techniques and with an appropriate composition of veneer sheets.



GREENline
alder tinted



GREENline
spruce knotty



GREENline
beech raw ready-to-paint

VIVACEline

The character is reflected in the details. We use quality types of veneer such as walnut or knotty oak to manufacture contemporary doors that make your home unique.



NATURAL
CHARACTER



VIVACLine / F4 oak knotty with white pores – TRENDLINE





MODEL F1



VIVACEline / F1
European oak



VIVACEline / F1
beech



VIVACEline / F1
maple



VIVACEline / F1
alder tinted



VIVACEline / F1
walnut



VIVACEline / F1
oak limed FL

Each element

has a range of possibilities to suit your individual requirements.

A versatile surface made of composed veneer sheets offers a vast variety of colours and patterns.



VIVACEline

MODEL F2



VIVACeline / F2
beech (lengthwise)
intarsia maple (crosswise)

MODEL F3



VIVACeline / F2
walnut (lengthwise)
intarsia maple (crosswise)



VIVACeline / F3
European oak



VIVACeline / F3
beech



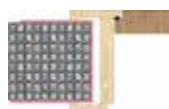
REVERSO MODEL

HINGES



CROSS SECTION

flush with the frame



LEFT DOOR



RIGHT DOOR



MODEL F3



VIVACEline / F3
maple



VIVACEline / F3
alder tinted



VIVACEline / F3
walnut



VIVACEline / F3
oak limed FL



VIVACEline / F14 European oak - REVERSO

MODEL F4



VIVACEline / F4
beech



VIVACEline / F4
beech core



VIVACEline / F4
maple



VIVACEline / F4
maple core

Nature gives us the inspiration to create top-quality *doors.*



VIVACEline / F4
alder tinted



VIVACEline / F4
walnut



VIVACEline / F4
spruce knotty



VIVACEline / F4
oak limed FL



OAK KNOTTY –
WILD STRUCTURE
(HG1)



OAK KNOTTY –
CALM STRUCTURE
(HG4)



EUROPEAN OAK



EUROPEAN OAK STRIPES



LACQUERED



WHITE PORES



TINTED



WHITE-OILED



OILED



TINTED BRUSHED ANTIQUE



LACQUERED BRUSHED



OILED BRUSHED



WHITE-OILED BRUSHED



MODEL F5



VIVACeline / F5
maple (crosswise)
intarsia alder (lengthwise)



VIVACeline / F5
maple (crosswise)
intarsia walnut (lengthwise)



VIVACeline / F5
oak knotty (crosswise)
intarsia European oak
(lengthwise)



VIVACeline / F5
beech core (crosswise)
intarsia beech (lengthwise)

MODEL F11



VIVACeline / F11
beech
strips maple



VIVACeline / F11
beech
strips walnut



VIVACeline / F11
maple
strips beech



VIVACeline / F11
maple
strips walnut



MODEL F9



VIVACeline / F9
beech
strips maple



VIVACeline / F9
maple
strips beech



VIVACeline / F9
walnut
strips maple

MODEL F11



VIVACeline / F11
maple
strips Indian apple



VIVACeline / F11
walnut
strips maple



Details
make the difference.



MODEL F12

VIVACEline / F12
European oakVIVACEline / F12
beech

MODEL F14

VIVACEline / F14
European oakVIVACEline / F14
beech

MODEL F12



VIVACeline / F12
maple



VIVACeline / F12
alder tinted



VIVACeline / F12
walnut



VIVACeline / F12
oak limed FL

The unique design

meets our customers' requirements and emphasizes the functionality of various wood surface combinations.

MODEL F14



VIVACeline / F14
maple



VIVACeline / F14
alder tinted



VIVACeline / F14
walnut



VIVACeline / F14
oak limed FL



MODEL F16



VIVACeline / F16
European oak



VIVACeline / F16
maple



VIVACeline / F16
walnut

MODEL F18



VIVACeline / F18
beech
strips maple



VIVACeline / F18
beech
strips walnut



VIVACeline / F18
maple
strips beech



VIVACeline / F18
maple
strips walnut

MODEL F33



VIVACeline / F33
maple (crosswise)
intarsia maple (lengthwise)



VIVACeline / F33
oak knotty (crosswise)
intarsia European oak
(lengthwise)



VIVACeline / F33
oak knotty (crosswise)
intarsia oak knotty
(lengthwise)



VIVACeline / F33
beech (crosswise)
intarsia beech core
(lengthwise)

The wide variety
of contemporary or vintage models strengthens your sense of individuality.

MODEL F18



VIVACeline / F18
maple
strips Indian apple



VIVACeline / F18
walnut
strips maple

MODEL F38



VIVACeline / F38
beech (lengthwise)
intarsia beech core (centred)





Diagrams of VIVACEline models

VIVACEline offers an array of combinations; choose the one that suits your lifestyle best and is compatible with the materials already present in your apartment.



Model F1



Model F2



Model F3



Model F4



Model F5



Model F9



Model F11



Model F12



Model F14



Model F16



Model F18



Model F33



Model F38



Lengthwise structure



Crosswise structure



HIGHline

Wood is a living material that looks most beautiful in its natural appearance. Its subtle minimalistic design radiates warmth. Well-balanced lines create variety in your living area.



NATURAL
APPEARANCE



The harmony between
cutting-edge technology and the human
touch results in functional, aesthetic and
environmentally-sound products which fill
your home with warmth and cosiness.



MODEL I3



VIVACeline / I3
maple
intarsia alder



HIGHline / I3
beech
intarsia beech

Similar at first sight, doors differ in veneering. Elegant intarsia elements achieve a perfect harmony between different types of domestic and exotic wood.

Developing flexible solutions

is one of our strengths we make use of every day.

MODEL I13



HIGHline / I13
European oak



HIGHline / I13
beech



HIGHline / I13
maple



HIGHline / I13
alder tinted

HIGHline

MODEL 114



HIGHline / I14
European oak



HIGHline / I14
beech



HIGHline / I14
maple



HIGHline / I14
alder tinted

The accessories

and design lend our doors a touch of elegance that meets the expectations of our most demanding customers.

MODEL 116



HIGHline / I16
beech (crosswise)
intarsia beech core (crosswise)

MODEL 117



HIGHline / I17
beech (crosswise)
intarsia Indian apple, maple



HIGHline / I17
maple (crosswise)
intarsia Indian apple, maple





What is intarsia?

Intarsia is a woodworking technique that uses various veneer sheets of different shapes, sizes and colours. It is considered a master craftsmanship that requires a person with an extraordinary steady and precise hand. This decorative technique gives a product a special charm. Our company manufactures its products in accordance with this technique and has perfected it with many years of experience and professional know-how.

MODEL I19



HIGHline / I19
maple (lengthwise)
intarsia Indian apple (crosswise)



HIGHline / I19
maple (lengthwise)
intarsia walnut (crosswise)



Diagrams of HIGHline models



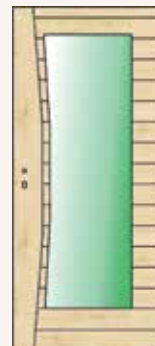
Model I3



Model I13 LA



Model I13



Model I14 LA



Model I14



Model I16



Model I17



Model I19

The form

of interior doors should be influenced by the style and functional requirements of individual rooms; their goal is to improve the quality of living.

STILline

Thoughtful design reveals the splendour of wood in all its glory. Naturally elegant doors will please even the most sophisticated tastes. STILline doors are ideal for people who like to treat themselves to rich and opulent wood.

Today, rustic means elaborate and modern. STILline is a contemporary product line with a rustic charm radiated by natural wood and exposed beams.





MODEL SOA1

STILline / SOA1
European oak

MODEL SOAD1

STILline / SOAD1
beech

MODEL SNC1

STILline / SNC1
European oak

STILline mouldings

Decorative mouldings lend doors a vintage elegance.



Profile A



Profile B



Profile C

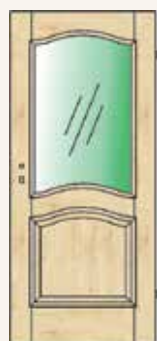


Profile D



Profile EX

STILline
door leaf
diagrams
with glazing

Model STILline
SNC 3Model STILline
SOA 3Model STILline M-SOA,
M-SOAD with a
Georgian bar - 6 fieldsModel STILline M-SOA,
M-SOAD with a
Georgian bar - 9 fields



DESIGNline

Doors as decorative elements Let your imagination run free and lend your living space a unique identity with various mixes of materials and decorative mouldings. Different combinations of visually complementary doors make your home more intriguing.

DESIGNline diagrams



Model
DESIGNline
V1

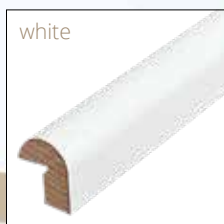


Model
DESIGNline
V2



Model
DESIGNline
V2 LA

Decorative mouldings



DESIGNline / V2LA beech, glazing TRIGLAV



A SIGHT FOR
SORE EYES

BELLAline

The colour white evokes positive emotions and provides relaxation. It represents innocence, purity and a new beginning. White symbolises eternity and absoluteness, divinity and perfection, benevolence and pride. The leading-edge products of *lipbled* will make your home shine in all its splendour. Our new line of white door leaves is characterized by the technical know-how put into the veneer production, sophisticated processing and a creative design.





BELLAline / I19R32L white spray-painted, intarsia oak knotty

MODEL FN1

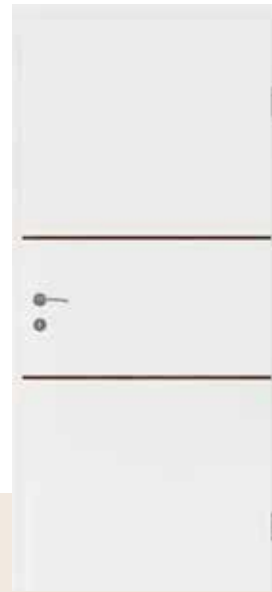


BELLAline / FN1
white spray-painted
strips walnut

MODEL FN2



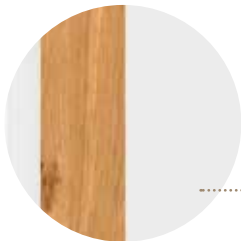
BELLAline / FN1
white spray-painted
strips European oak



BELLAline / FN2
white spray-painted
strips walnut



BELLAline / FN2
white spray-painted
strips European oak



Door leaves

BELLAline can be combined with different veneer inlays.

MODEL FIN1



BELLAline / FIN1
white spray-painted
intarsia walnut



BELLAline / FIN1
white spray-painted
intarsia oak knotty



BELLAline / FIN1
white spray-painted
intarsia beech core



BELLAline / FIN1
white spray-painted
intarsia Indian apple



MODEL I19R32L



BELLAline / I19R32L
white spray-painted
intarsia walnut



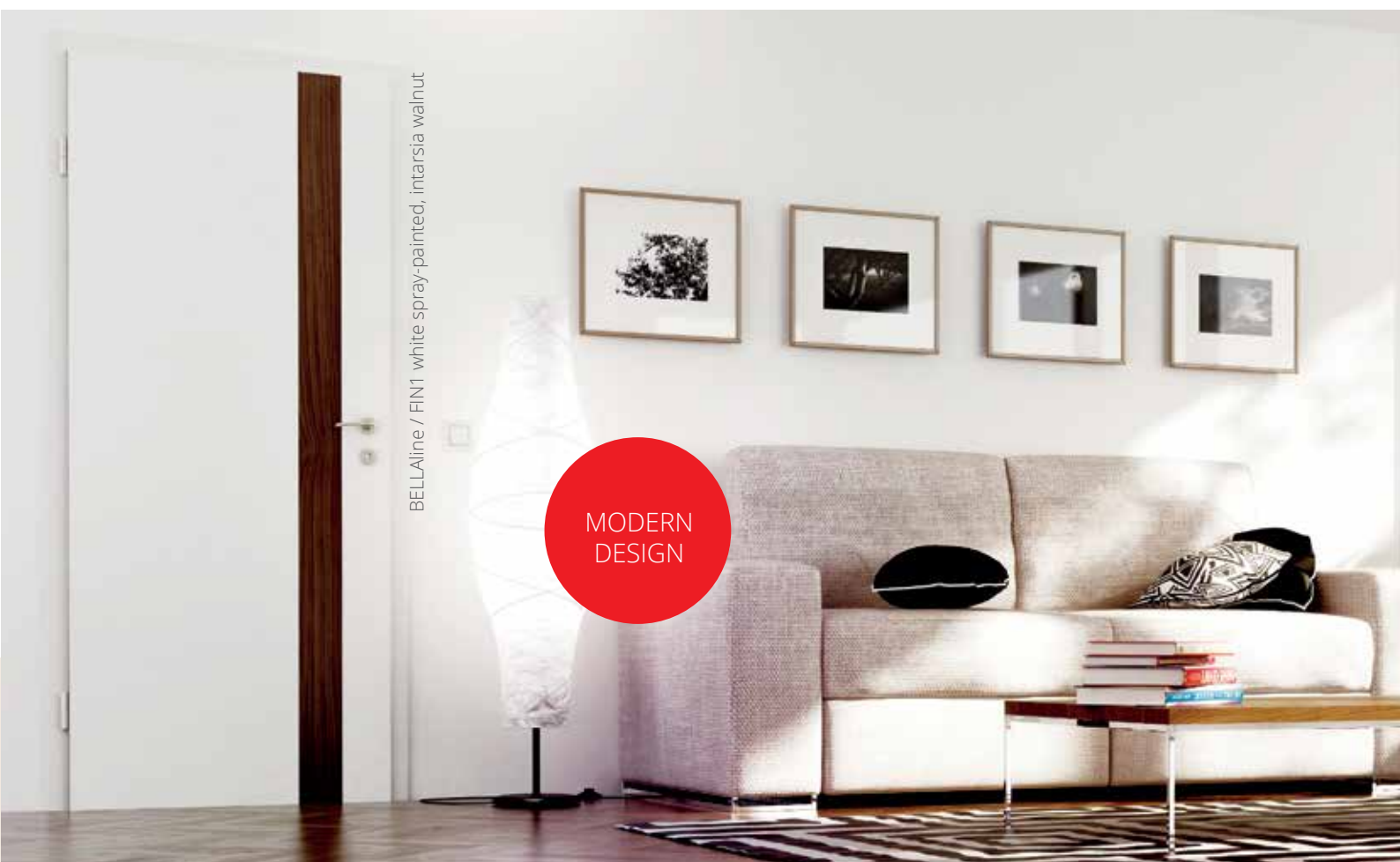
BELLAline / I19R32L
white spray-painted
intarsia oak knotty



BELLAline / I19R32L
white spray-painted
intarsia beech core



BELLAline / I19R32L
white spray-painted
intarsia Indian apple



BELLAline / FIN1 white spray-painted, intarsia walnut

MODERN
DESIGN

MODEL F5R33L



BELLAline / F5R33L
white spray-painted
intarsia walnut



BELLAline / F5R33L
white spray-painted
intarsia oak knotty



BELLAline / F5R33L
white spray-painted
intarsia beech core



BELLAline / F5R33L
white spray-painted
intarsia Indian apple

BELLAline door leaves with synthetic inlays

MODEL LN1 / P1



BELLAline / LN1
white spray-painted
synthetic inlay L1 oak knotty



BELLAline / LN1
white spray-painted
synthetic inlay L1 cherry
brown

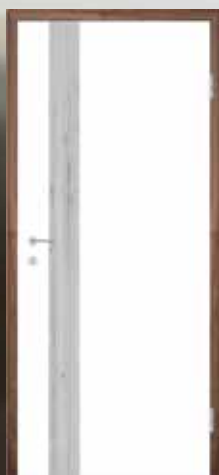


BELLAline / LN1
white spray-painted
synthetic inlay P1 Rio
Rosewood



Diagrams of BELLAline models

VENEER INLAYS



FIN1



FN1

SYNTHETIC INLAY



FN2



I19R32L



F5R33L



LN1_P1

.....
The F5R33L and I19R32L models have a groove located between veneer and the rest of the surface.

COLORline

Adorned with simple patterns, white doors radiate a pleasant freshness and offer countless possibilities to furnish your home with innocent subtlety.

POSITIVE
EMOTIONS

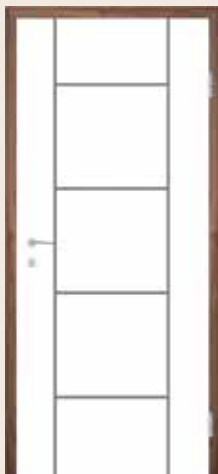
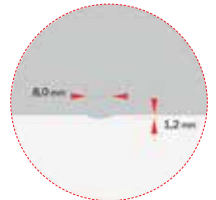
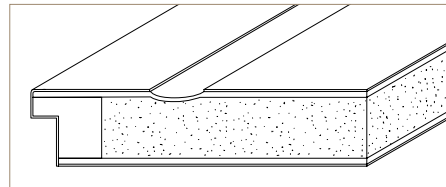




MODENA

WHITE SPRAY-PAINTED DOOR LEAVES

Grooves give the white spray-painted MODENA doors classic elegance. Door leaves can be made even more interesting with rounded or MINI-R edges.



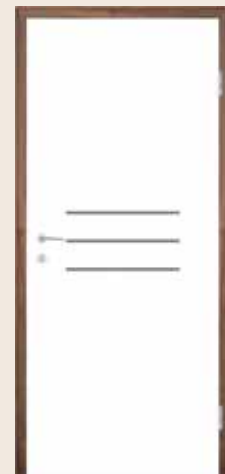
COLORline
white spray-painted
R5L



COLORline
white spray-painted
R6L



COLORline
white spray-painted
R7L



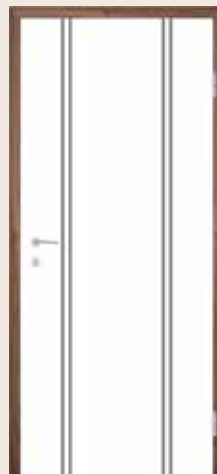
COLORline
white spray-painted
R8L



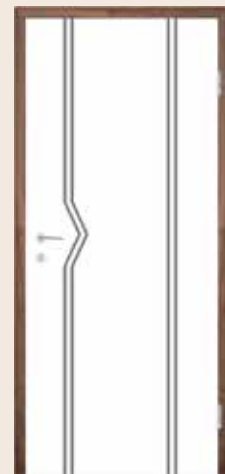
COLORline
white spray-painted
R9L



COLORline
white spray-painted
R11L

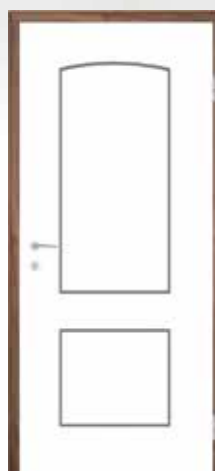


COLORline
white spray-painted
R12L

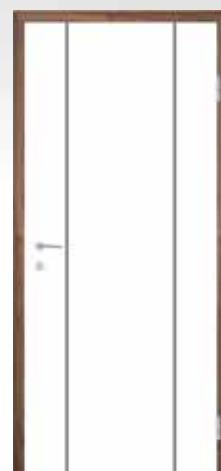


COLORline
white spray-painted
R13L

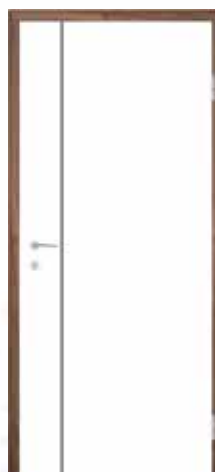




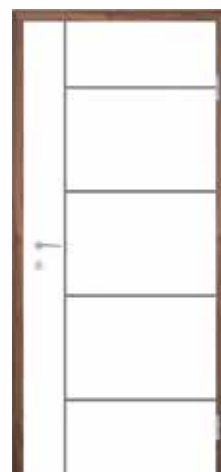
COLORline
white spray-painted
R14L



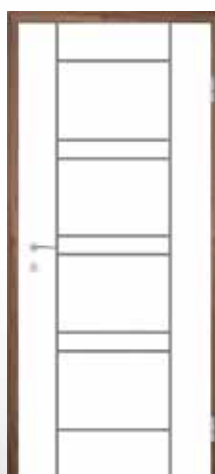
COLORline
white spray-painted
R15L



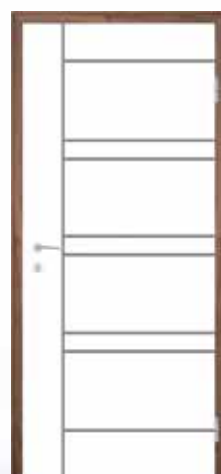
COLORline
white spray-painted
R16L



COLORline
white spray-painted
R17L



COLORline
white spray-painted
R18L



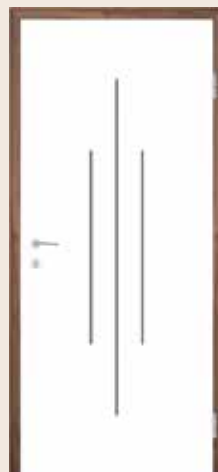
COLORline
white spray-painted
R19L



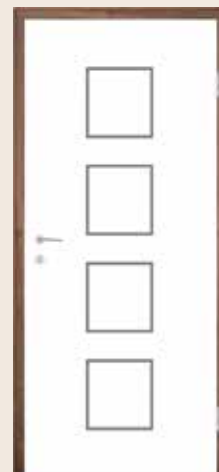
COLORline
white spray-painted
R20L



COLORline
white spray-painted
R21L



COLORline
white spray-painted
R22L



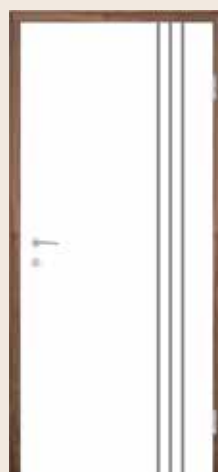
COLORline
white spray-painted
R23L



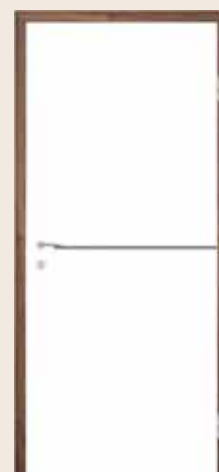
COLORline
white spray-painted
R24L



COLORline
white spray-painted
R35L

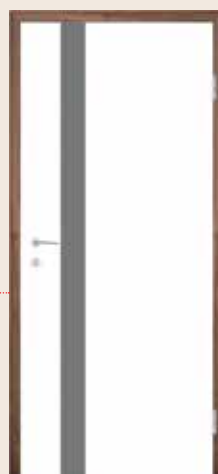
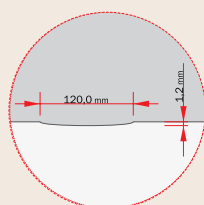


COLORline
white spray-painted
R36L

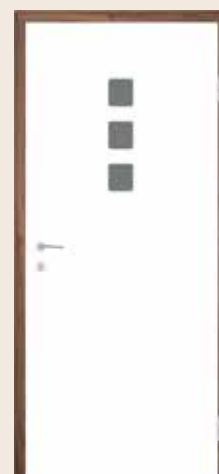


COLORline
white spray-painted
R37L

GROOVES MODENA +

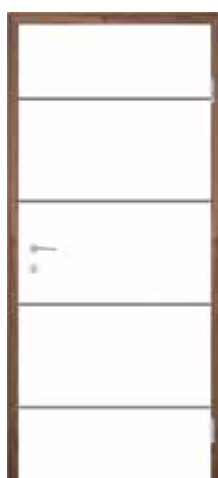
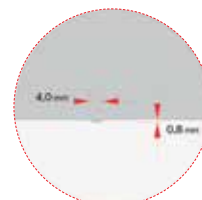
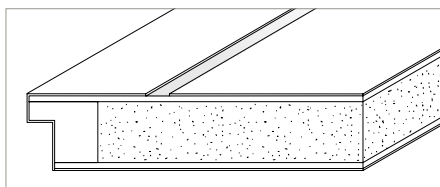


COLORline
white spray-painted
R25L

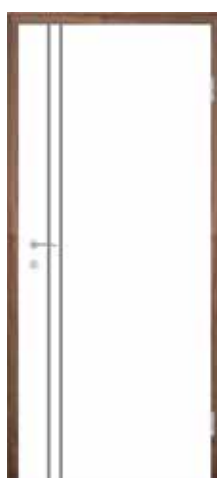


COLORline
white spray-painted
R26L

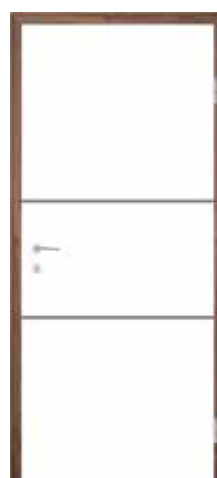




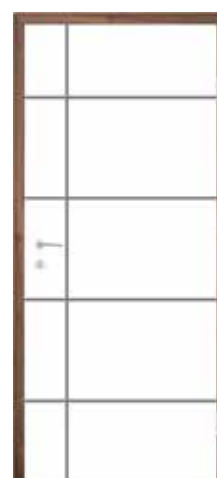
COLORline
white-painted
(UV COIL COATED)
R27L



COLORline
white-painted
(UV COIL COATED)
R28L



COLORline
white-painted
(UV COIL COATED)
R29L



COLORline
white-painted
(UV COIL COATED)
R34L



COLORline

CHOOSE YOUR COLOUR – RAL COLOUR CHART

A rich array of colour shades makes your ideas become reality. Choose your colour from the RAL colour chart.



COLORline / R6L
spray-painted claret violet
RAL 4004



COLORline / R6L
spray-painted capri blue
RAL 5019



COLORline / R6L
spray-painted ruby red
RAL 3003



COLORline / R6L
spray-painted olive yellow
RAL 1020



COLORline / spray-painted pastel turquoise / RAL 6034



KAISERline

The details make our doors unique. Our products are made of an exquisite combination of materials that make your home shine in all its beauty. An aesthetic design and high-grade manufacturing cater to your well-being.



KAISERline / R38L
white spray-painted
MODERN



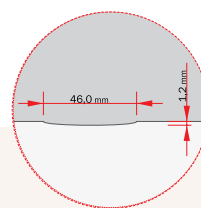
KAISERline / R40L
with an arch white
spray-painted MODERN



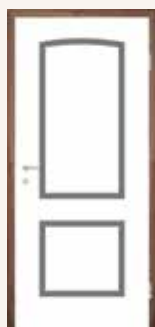
KAISERline / R39L
white spray-painted
MODERN



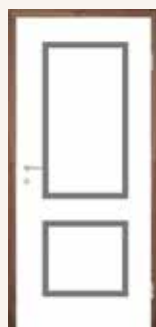
DOORS
WITH
IMMENSE
CHARM



Diagrams of KAISERline models



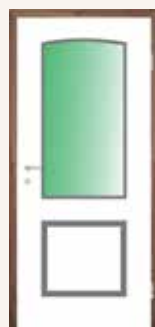
Model KAISERline
R40L



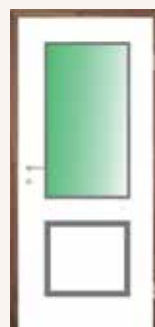
Model KAISERline
R38L



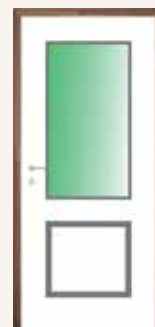
Model KAISERline
R39L



Model KAISERline
R40L with glazing



Model KAISERline
R38L with glazing



Model KAISERline
R39L with glazing

TOPline

The uniqueness of your home is reflected in the use of innovative contemporary materials. The playful minimalistic design of what seems to be doors coated with textiles and the extraordinary processing of wood surface imitations fill your home with cosiness and comfort.

We are extremely proud to succeed where many others have failed. The challenge was too big not to accept. Three-dimensional grooves are our proud answer to market demands.



3D
SURFACE





TOPline
palisander white



TOPline / L1
palisander white



TOPline / L1
cherry grazie



TOPline / L1
oregon pine





TOPline / L1
palisander



TOPline / L1
oak grey



TOPline / L1
oak polar



TOPline / L1
oak graffito



LIP BLED is one of the leading producers of 3D door *surface.*

The uneven structure with a 3D effect gives your interior doors a certain charm.



TOPline / L1
snow-white



TOPline / L1
cherry marabela





The elaborate surface structure of FINE-LINE veneer will fill you with enthusiasm.

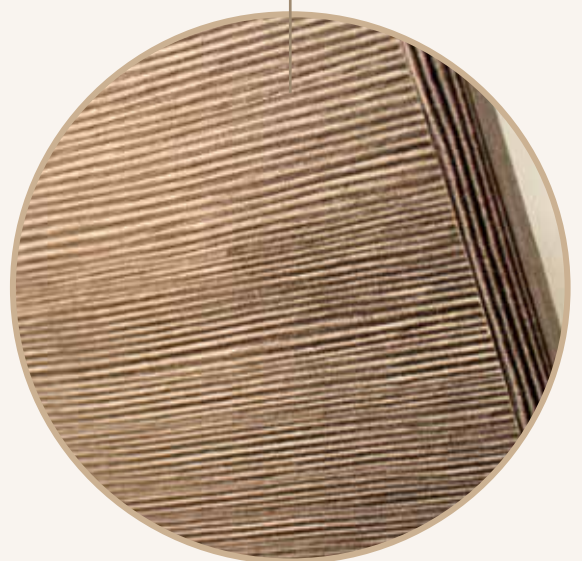
Diagrams of TOPline models



Model L1



Model P1



MILLENIUM Collection



TOPline / L1
MILLENIUM oregon pine
white



TOPline / L1
MILLENIUM oregon pine
beige



TOPline / L1
MILLENIUM oregon pine
grey



SILK TOUCH

Touched by a
butterfly.

SELECTline

Nature gives us the inspiration to satisfy THE
MOST REFINED REQUESTS.



SELECTline / L1
UNIQUE larch white



SELECTline / L1
UNIQUE larch brown



SELECTline / L1
UNIQUE larch grey



SELECTline
UNIQUE oak Ljubljana



SELECTline / L1 UNIQUE larch grey

VISIOnline

Doors remember every touch. The hectic pace of everyday life at work and lively children at home require regular cleaning. That is why we have developed a line of resistant doors that are easy to maintain.

EASY TO
MAINTAIN



VISIONline / L1 oak knotty





WARM &
SIMPLE



VISIline
beech



VISIline
ash white



VISIline / L1
oak knotty



VISIline / L1
cherry brown



Safe

and simple for your office and your children's little fingers.



VISIline
white (similar to RAL 9016)



VISIline
grey (U765)



VISIline / L1
walnut



VISIline
walnut





VISIOline
maple



VISIOline / L3
oak limed



VISIOline
acacia



VISIOline / L1
acacia





Diagrams of VISIOline models

Our speciality are the interior doors with a foil-coated surface and an optimal quality-price ratio. The accessories and the design of our doors will create a special atmosphere in your home and please even the most sophisticated customers.



Model L1



Model L3



Model P1

BASiCline

What makes the smooth surface of veneer imitations so popular? The answer lies in its uniform structure and affordable price. With the use of modern technology and ecological materials and by promoting cost-efficient production in accordance with the highest EU standards, we create useful, aesthetic and environmentally-friendly products that fill the homes of our satisfied customers with warmth and cosiness.



THE HIGHEST
STANDARDS







BASICline
beech



BASICline
white



BASICline / L1
beech bordeaux



BASICline
oak



BASICline / oak stained





BASICline
walnut



BASICline
cherry



BASICline
oak stained



BASICline
acacia mystique

Diagrams of BASICline models



Model L1



Model P1

A smooth
uniform
structure fills
your living
area with
harmony.



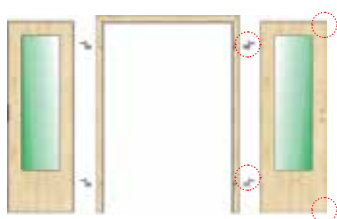
DUOline

Double-leaf doors

An active lifestyle also includes a matching interior design. Double-leaf doors with various combinations of surfaces and edges will allow your guests to move freely around your home and make furniture rearrangement much easier.



DUOline / VIVACEline F3 / beech



CUTline

Doors with an oblique edge.

Doors that perfectly fit into your attic apartment or room.

Inclined walls and ceilings are no longer an obstacle. Choose **lipbled** doors and create a romantic attic apartment.

We take our customers' wishes and requirements very seriously.



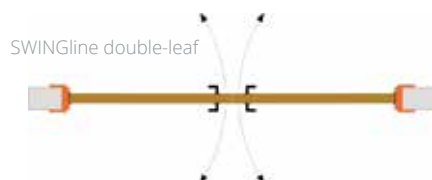
CUTline

SWINGline

Swing doors

The benefits of swing doors become evident in pass-through rooms or wherever you are not able to open doors because you literally got your hands full. Many customers choose SWINGline doors due to their elegant design.

OPENING ANGLE DIAGRAM





DIVIDeline

Room dividers

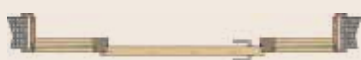
Spaciousness requires a good overview. Let light shine through glazed room dividers true to the motto: the more daylight a room receives the larger it feels.



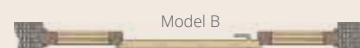
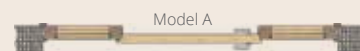
modern and elegant solutions



ROOM DIVIDERS IN COMBINATION
WITH A STANDARD FRAME



SOLID WOOD ROOM DIVIDERS



a side element and
a transom
PS N DS



a side element and
a transom
PS N LS



two side elements and
a transom
PS N SS



two side elements
PS SS



one side element
PS LS



one side element
PS DS

a side element and
a transom
PM N DS

a side element and
a transom
PM N LS

two side elements and
a transom
PM N SS

two side elements
PM SS

one side element
PM LS

one side element
PM DS



SLIDEline

Sliding Doors

Start opening your doors differently. Set your imagination free.

Discover new movement possibilities. Opening alongside the wall or into a wall pocket, sliding doors are ideal especially for smaller rooms.



SINGLE-LEAF DOOR OPENING INTO THE WALL

OPEN
YOUR DOORS
DIFFERENTLY





DOUBLE-LEAF DOOR OPENING
INTO THE WALL

DOUBLE-LEAF DOOR OPENING
ALONGSIDE THE WALL

SINGLE-LEAF DOOR OPENING
ALONGSIDE THE WALL



DYNAMIC
SAND-
BLASTED
PATTERNS

Interior sliding glass doors are a perfect solution for smaller rooms.

diagrams of SLIDEline all-glass door leaves

*please state opening direction when ordering



Model ELLA
S8



Model TREND
S16



Model ELEGANCE
S17



Model MARIN
S18



Model CHIARA
S22



Model VITA
S23



Model SOLE
S24



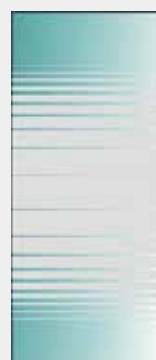
Model LUX
S25



Model SONATA
S26



Model GAIA
S27



Model AFRODITA
S28

borehole models for
fittings and grips





Clean lines, minimalism and simplicity follow today's trends – also when it comes to choosing a grip for an all-glass door leaf.



SLIDEline / all-glass door leaf TREND – S16 / OPENROLL system



SLIDEline

INline

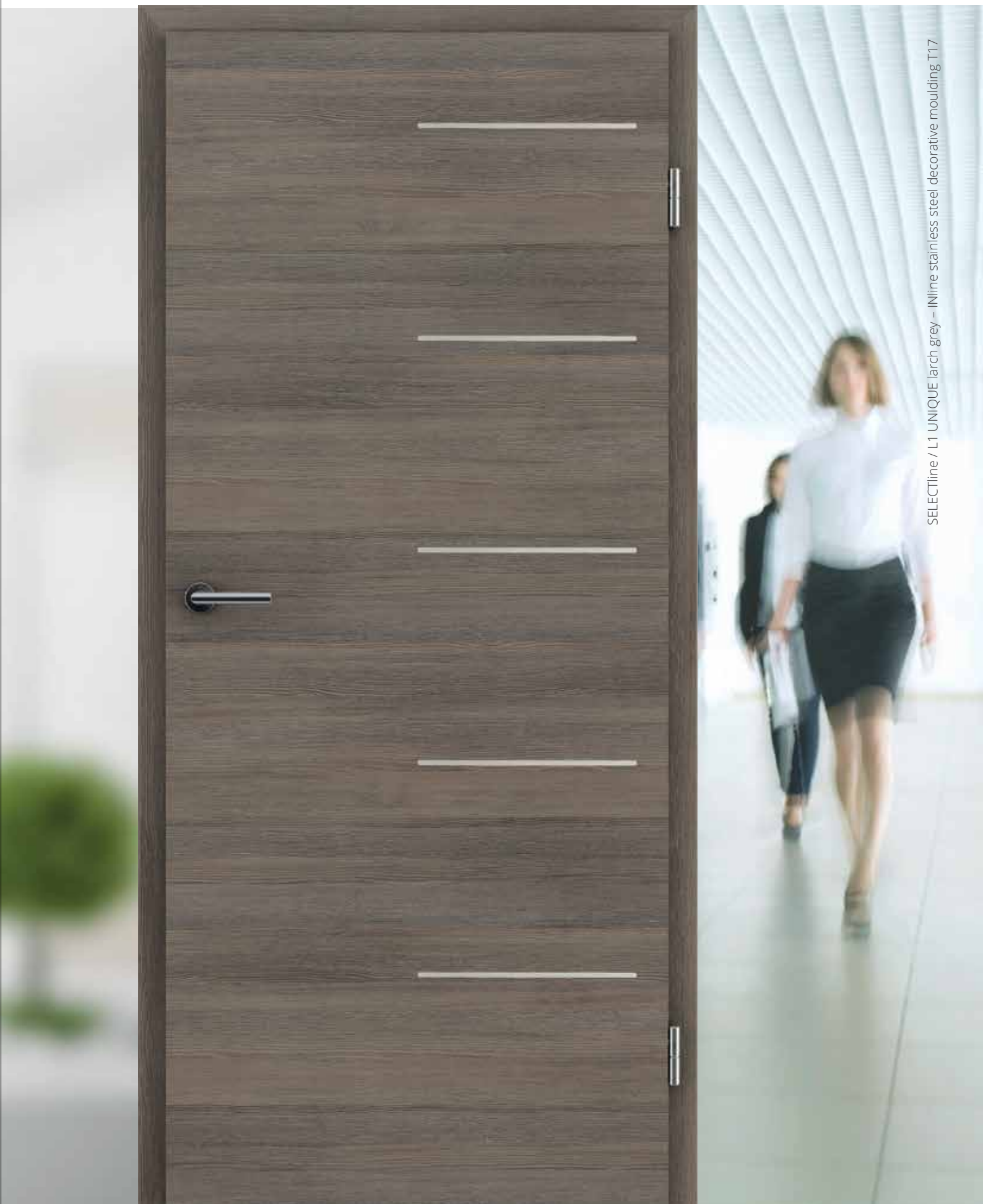
When choosing doors mind the following: there must be a harmony between materials, colours and lines.

The main decorating style should be influenced by the room itself. When arranging furniture, do it in a way in which all elements follow a certain direction.

Dazzle your guests with daring simplicity. Express your unique character and give your living space fresh energy with the dynamic and modern lines of INline.



MODERN
LINES



SELECTline / L1 UNIQUE larch grey – INline stainless steel decorative moulding T17

Fresh combinations of decorative mouldings

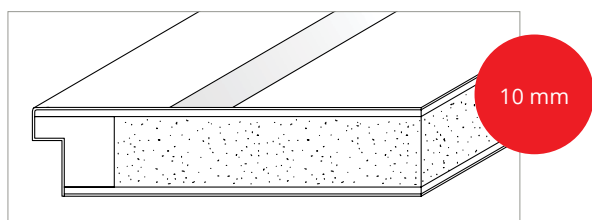
Let your imagination run free and lend your living space a unique identity with various combinations of decorative mouldings.

*STAINLESS STEEL decorative mouldings laid in veneer available in texture direction only

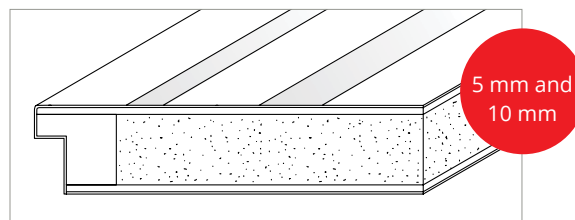


ALUMINIUM
AND
STAINLESS
STEEL EFFECT

STAINLESS STEEL DECORATIVE MOULDINGS



PVC DECORATIVE MOULDINGS with ALUMINIUM EFFECT



Diagrams of INline models



INline / T2
stainless steel
decorative
mouldings



INline / T4
stainless steel
decorative
mouldings

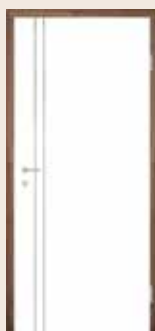


INline / T17
stainless steel
decorative
mouldings



INline / T16
stainless steel
decorative
mouldings

STAINLESS STEEL 10 mm



INline T5 ALUMINIUM
EFFECT decorative
moulding 10 mm
T15 ALUMINIUM
EFFECT decorative
moulding 5 mm



INline T1 ALUMINIUM
EFFECT decorative
moulding 10 mm
T13 ALUMINIUM
EFFECT decorative
moulding 5 mm



INline T8 ALUMINIUM
EFFECT decorative
moulding 10 mm
T14 ALUMINIUM
EFFECT decorative
moulding 5 mm



INline T18
ALUMINIUM EFFECT
decorative moulding
5 mm



INline T10
ALUMINIUM EFFECT
decorative moulding
10 mm

decorative moulding with
ALUMINIUM EFFECT 5 and 10 mm



INline

LIFEl ine

The harmony of opposites fulfils our lives. Discover the advantages of various glass and wood combinations that will help form your lifestyle with an array of exciting shapes. A magnetic door lock closes your doors with effortless elegance.



GLASS &
WOOD







LIFeline / PN3
lengthwise



LIFeline / PN1
crosswise



LIFeline / PN1
lengthwise

2 types of door hinges



LIFeline / PN6
crosswise



LIFeline / PN6
lengthwise



LIFeline / PN2
crosswise



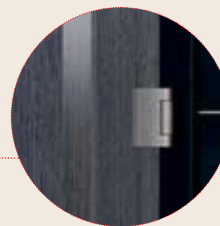
LIFeline / PN2
lengthwise




LIFeline / PN7
crosswise



LIFeline / PN7
lengthwise





Wood symbolises comfort, durability and warmth. Glass, however, represents the opposite, transparency and stiffness. The combination of both materials creates LIFEline doors.

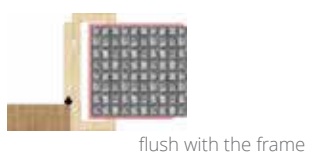


TRENDline MODEL

HINGES



CROSS SECTION



LEFT DOOR



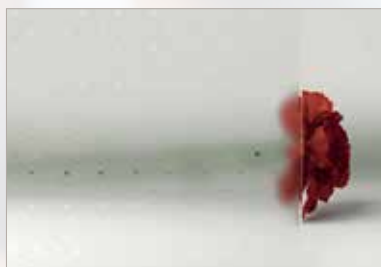
RIGHT DOOR



GLAZING OPTIONS



ELLA



MADRAS PAVE



MASTER CARRE



RX17



UADI



CLEAR GLASS



SATINATO



SOLE



AIRline

Fill your home with light. An elegant glass surface provides a discreet room divide, and a variety of sand-blasted and printed patterns let you decide how much to reveal or hide.

You can choose between different types of glass that either conceal or reveal.



LIGHT

AIRline / all-glass door wenge imitation (lengthwise) with a transom (crosswise)





AIRline / all-glass door
CHIARA S22



AIRline / all-glass door
SOLE S24



AIRline / all-glass door
ELEGANCE S17



AIRline / all-glass door
ELLA S8



AIRline / all-glass door
CLEAR GLASS S3



AIRline / all-glass door
GAIA S27



AIRline / all-glass door
LUX S25



AIRline / all-glass door
MARIN S18



AIRline / all-glass door
TREND S16



AIRline / all-glass door
VITA S23



AIRline / all-glass door
RX17 S5



AIRline / all-glass door
SONATA S26



AIRline / all-glass door
SATINIRANO S1



AIRline / all-glass door
AFRODITA S28



BOREHOLES FOR FITTINGS, LOCKS AND HINGES

BOREHOLE MODEL	LOCK	HINGES
 <p>V</p>	 	 
 <p>V1</p>	 	 
 <p>V2</p>	 	 

SAFETY FIRST

SECURAline

Modern front doors

We are proud to present to you our high-tech product line of certified functional front doors for apartments that stand out due to their sound insulation, climate resistance, smoke protection, anti-burglary protection and fire protection. An individual approach to each project is our trademark. We provide overall solutions for hotels, (holiday) apartments, mansions and offices. Since our approach is very individual, we meet the requirements of even the most demanding customers. All products are manufactured according to our customers' wishes and requirements.





FIRE SAFETY

Certified fire-proof doors prevent the spread of fire, high-temperatures and smoke to other rooms.

EL₂30-C (C0-C5) EN 1634-1, EN 1364-1, EN 13501-2,
EN 1191, ÖNORM B 3850 (Austria)



ANTI-BURGLARY PROTECTION



Safety begins at the doorstep. When designing front doors, we make sure our customers and their property are kept safe. Anti-burglary protection can be achieved through reinforced fittings and a special door leaf construction.

RC 1 N, RC 2, RC 3, RC 4, RC 5, RC 6 EN 1627



SMOKE PROTECTION

Prevent smoke from spreading to your living spaces.

Smoke protection at a room temperature of 20°C

Sa-C (C0-C5) EN 1634-3, EN 13501-2, EN 14600,
EN 1191, ÖNORM B 3851 (Austria)

Smoke protection at a room temperature and increased temperature of 200°C

Sm-C (C0-C5) EN 1634-3, EN 13501-2, EN 14600,
EN 1191, ÖNORM B 3851 (Austria)





CLIMATE RESISTANCE

Doors for adverse climatic conditions



Door leaves tested in accordance with SIST EN 1121:

climate category	cold side	warm side
A	18°C / 50% RH*	23°C / 30% RH*
B	13°C / 65% RH*	23°C / 30% RH*
C	3°C / 85% RH*	23°C / 30% RH*
D	- 15°C	23°C / 30% RH*

Requirements and classifications of door leaves in accordance with SIST EN 12219:

category	twisting	longitudinal bending	crosswise bending
0	not specified	not specified	not specified
1	8 mm	8 mm	4 mm
2	4 mm	4 mm	2 mm
3	2 mm	2 mm	1 mm



SOUND INSULATION

A good sound insulation contributes a great deal to your domestic well-being and enables you to live a quiet and healthy life. This is also true for facilities that have to provide a quiet environment, such as schools, hospitals, hotels, offices and residential housing.

sound insulation categories	on-site data	laboratory data
SSK1	25 - 29db	min. 32db
SSK2	30 - 34db	min. 37db
SSK3	35 - 39db	min. 42db

Laboratory sound insulation data

R_w	EN ISO 10140-1, EN ISO 10140-2, EN ISO 717-1
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On-site sound insulation data

$R_{wR} = R_w - 5 \text{ dB}$	DIN 4109
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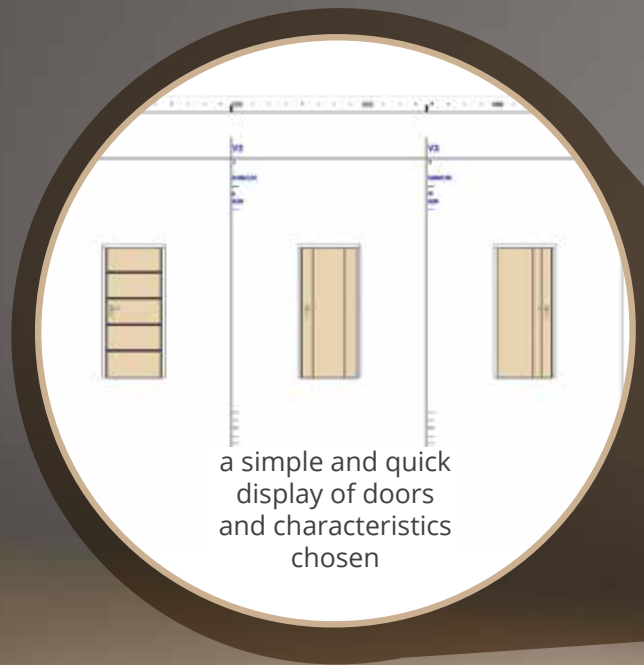
lipbled doors make your home comfortable and create a healthy environment. Your safety and the security of your property is our main concern.



Hotel Ritz-Carlton *****, Dublin, Ireland,
Hotel Kempinski *****, Savudrija, Croatia,
Hotel Excelsior *****, Dubrovnik, Croatia,
Dubrovnik Sun Gardens *****, Dubrovnik, Croatia,
Hotel Wösherhof *****, Uderns, Austria,
Kulinarihotel Alpin *****, Achenkirch, Austria,
Hotel Daniel *****, Vienna, Austria,
Hotel Sonnenalpe *****, Nassfeld, Austria,
Kurparkhotel *****, Bad Hofgastein, Austria,
Hotel Prinz Heinrich*****, Darmstadt, Germany,
Relax & Wanderhotel Poppengut *****, Hinterstoder, Austria,
Vital Hotel Styria *****, Graz, Austria,
Sava Hotels & Resorts *****, Radenci, Slovenia,
Hotel Lucija *****, Portorož, Slovenia,
Hotel Bioterme *****, Ljutomer, Slovenia,
Hotel Triglav *****, Bled, Slovenia,
Hotel Antunović *****, Zagreb, Croatia,
Hotel Thanner ***, Mayrhofen, Austria,
Hotel LOOP, Ljubljana, Slovenia,
Business Center, Bad Tölz, Germany,
Holiday Apartments, Divonne, France,
Hotel Boka, Bovec, Slovenia,
Hotel Delfin, Izola, Slovenia,
Hospital Golnik, Golnik, Slovenia,
B2B Educational Centre Nova Gorica, Nova Gorica, Slovenia,
Elementary School Duplje, Duplje, Slovenia,
Holiday Apartments, Čarman, Bled, Slovenia,
EDA Center Nova Gorica (business centre), Nova Gorica, Slovenia,
Naselje 15. maja (residential complex), Koper, Slovenia,
Retirement Home Viharnik, Kranjska Gora, Slovenia,
Hotel Alauda INN, Vienna, Austria,
Hotel K+K Picasso, Barcelona, Spain,
Hotel Tara, Bočiči, Montenegro,
Hotel Centar, Igalo, Montenegro,
Hospital Grawe, Dubrovnik, Croatia,
Hotel Paprika, Hayasholm, Hungary,

REFERENCES



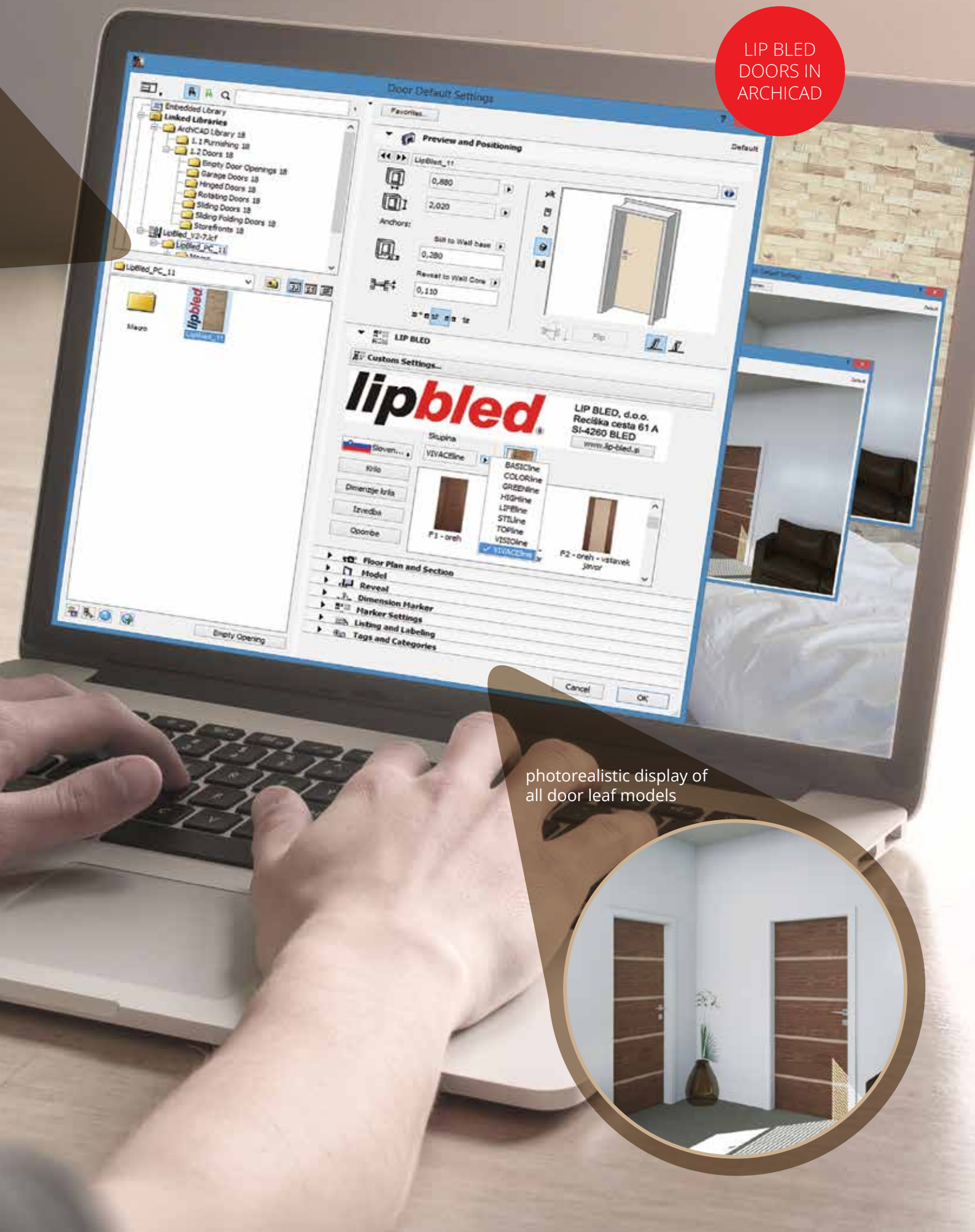


ArchiCAD

ArchiCAD has been one of the leading computer programmes in architecture and civil engineering since 1984. Every architect who likes to experiment with different forms can stimulate his or her creativity without sacrificing the accuracy and quality of project documentation. ArchiCAD allows you to form and change any shape in the most suitable view.

create – form – design

LIP BLED
DOORS IN
ARCHICAD



photorealistic display of
all door leaf models

Hand in hand ...

We respect our forests and its gifts which are a source of inspiration and inner well-being. Through creativity, inventiveness and the latest technological know-how, wood takes on an entirely new meaning and dimension. Our craftsmanship brings wood truly to life and creates a warm atmosphere in your home.



With united forces



Surfaces

Our choice of interior doors reflects our relationship to wood and contributes towards a healthier environment. Nature's gifts help us produce top-quality doors available in different versions according to wood type, colour and processing in combination with other elements and thoughtful details.

VENEERED SURFACES GREENline / VIVACEline



WALNUT



BEECH



OAK LIMED FL



BEECH RAW READY-TO-PAINT



ALDER TINTED



BEECH CORE



MAHOGANY



MAPLE



MAPLE CORE



SPRUCE KNOTTY



OAK KNOTTY –
WILD STRUCTURE
(HG1)



OAK KNOTTY –
CALM STRUCTURE
(HG4)



EUROPEAN OAK



EUROPEAN OAK STRIPES



LACQUERED



WHITE PORES



TINTED



WHITE-OILED



OILED



TINTED BRUSHED ANTIQUE



LACQUERED BRUSHED














OILED BRUSHED



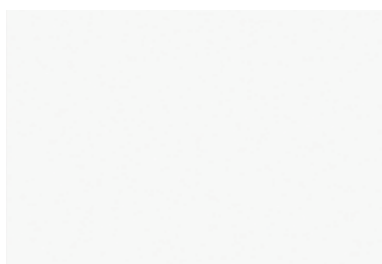
WHITE-OILED BRUSHED



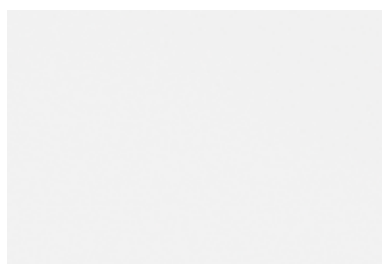
DOOR LEAF REBATE EDGE					FRAME / DOOR CASING WIDTH						
surfaces GREENline / VIVACEline					65 mm				70 mm	75 mm	
	rectangular edge	SOFT-R rounded edge	TRENDLINE	REVERSO							
					SM	TRENDLINE SM	SMO	SMS	SMSB	SMO	SMS
European oak natural lacquered	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
European oak brushed natural lacquered	✓	x	✓	✓	✓	✓	x	x	x	x	x
European oak tinted	✓	x	✓	✓	✓	✓	x	x	x	x	x
European oak oiled	✓	✓	✓	✓	✓	✓	✓	✓	x	x	x
European oak brushed oiled	✓	x	✓	✓	✓	✓	x	x	x	x	x
European oak white-oiled	✓	✓	✓	✓	✓	✓	✓	✓	x	x	x
European oak brushed white-oiled	✓	x	✓	✓	✓	✓	x	x	x	x	x
European oak with white pores	✓	x	✓	✓	✓	✓	x	x	x	x	x
European oak brushed tinted antique	✓	x	✓	✓	✓	✓	x	x	x	x	x
oak knotty natural lacquered	✓	✓	✓	✓	✓	✓	✓	✓	x	x	x
oak knotty brushed natural lacquered	✓	x	✓	✓	✓	✓	x	x	x	x	x
oak knotty tinted	✓	x	✓	✓	✓	✓	x	x	x	x	x
oak knotty oiled	✓	✓ *	✓	✓	✓	✓	x	x	x	x	x
oak knotty brushed oiled	✓	x	✓	✓	✓	✓	x	x	x	x	x
oak knotty white-oiled	✓	✓ *	✓	✓	✓	✓	x	x	x	x	x
oak knotty brushed white-oiled	✓	x	✓	✓	✓	✓	x	x	x	x	x
oak knotty with white pores	✓	x	✓	✓	✓	✓	x	x	x	x	x
oak knotty brushed tinted antique	✓	x	✓	✓	✓	✓	x	x	x	x	x
✓ * door leaves with the surfaces oak knotty natural and white-oiled available with rounded edge in combination with the frame surface European oak (not knotty)											
beech	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
maple	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
alder tinted	x	✓	x	✓	x	x	✓	✓	✓	✓	✓
walnut	✓	✓	✓	✓	✓	✓	✓	✓	x	✓	✓
mahogany	✓	x	x	x	✓	x	x	x	x	x	x
oak limed fl	✓	x	✓	✓	✓	✓	x	x	x	x	x
spruce knotty	✓	x	x	x	✓	x	x	x	x	x	x
beech core	✓	✓	✓	✓	beech frame						
maple core	✓	✓	✓	✓	beech frame						
beech raw	✓	x	x	x	✓	x	x	x	x	x	x

✓* door leaves with the surfaces oak knotty natural and white-oiled available with rounded edge in combination with the frame surface European oak (not knotty)

COLORline
















MODENA WHITE SPRAY-PAINTED



EASY WHITE-PAINTED
(UV COIL COATED)



RAL SPRAY-PAINTED

	DOOR LEAF REBATE EDGE					FRAME / DOOR CASING WIDTH							
						65 mm				70 mm	75 mm		
COLORline surfaces	 rectangular edge	 MINI-R rounded edge	 SOFT-R rounded edge	 TRENDLINE	 REVERSO	 SM	 SMO	 SMS	 TRENDLINE SM / SMO / SMS	 SMSB	 SMO	 SMS	 TRENDLINE SMO / SMS
MODENA white spray-painted	✓	✓	✓	✓	✓	✓	✓	✓	only SM design	✓	✓	✓	x
EASY white-painted (UV COIL COATED)	✓	✓	x	✓	✓								
WHITE lacquered foil						x	✓	✓	only SMO, SMS designs	x	✓	✓	✓

TOPline



L1 PALISANDER



PALISANDER WHITE



L1 PALISANDER WHITE



L1 OAK POLAR



L1 SNOW-WHITE



L1 CHERRY GRAZIE



L1 OREGON PINE



L1 OAK GRAFFITO



L1 CHERRY MARABELA



L1 OAK GREY

The choice is yours. We stand
behind each of our products.

L1 MILLENIUM OREGON PINE
BEIGEL1 MILLENIUM OREGON PINE
GREYL1 MILLENIUM OREGON PINE
WHITE



The uneven structure with a 3D effect gives your interior doors a certain charm.

	DOOR LEAF REBATE EDGE				FRAME / DOOR CASING WIDTH					
					65 mm			75 mm		
	 FORTE rectangular edge	 SOFT-R rounded edge	 FORTE TRENDLINE	 FORTE REVERSO	 SMO	 SMS	 TRENDLINE SMO / SMS	 SMO	 SMS	 TRENDLINE SMO / SMS
TOPline surfaces										
L1 palisander	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
palisander white	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
L1 palisander white	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
L1 oak polar	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
L1 snow-white	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
L1 cherry grazie	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
L1 oregon pine	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
L1 oak graffito	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
L1 cherry marabela	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
L1 oak grey	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
L1 MILLENIUM oregon pine beige	✓	✓	✓	✓	x	✓	only SMS	x	✓	only SMS
L1 MILLENIUM oregon pine grey	✓	✓	✓	✓	x	✓	only SMS	x	✓	only SMS
L1 MILLENIUM oregon pine white	✓	✓	✓	✓	x	✓	only SMS	x	✓	only SMS

SELECTline



L1 UNIQUE larch white



L1 UNIQUE larch brown



L1 UNIQUE larch grey



UNIQUE oak Ljubljana

	DOOR LEAF REBATE EDGE				FRAME / DOOR CASING WIDTH					
					65 mm			75 mm		
SELECTline surfaces	 FORTE rectangular edge	 SOFT-R rounded edge	 FORTE TRENDLINE	 FORTE REVERSO	 SMO	 SMS	 TRENDLINE SMS	 SMO	 SMS	 TRENDLINE SMS
L1 UNIQUE larch white	✓	✓	✓	✓	x	✓	✓	x	✓	✓
L1 UNIQUE larch brown	✓	✓	✓	✓	x	✓	✓	x	✓	✓
L1 UNIQUE larch grey	✓	✓	✓	✓	x	✓	✓	x	✓	✓
UNIQUE oak Ljubljana	✓	✓	✓	✓	x	✓	✓	x	✓	✓

VISIOnline



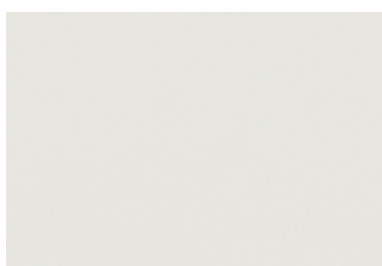
BEECH



MAPLE



ASH WHITE



WHITE



GREY



ACACIA



L1 ACACIA



WALNUT



L1 WALNUT



L3 OAK LIMED



L1 CHERRY BROWN



L1 OAK KNOTTY

VISIOLine

VISIOLine surfaces	DOOR LEAF REBATE EDGE				FRAME / DOOR CASING WIDTH					
					65 mm			75 mm		
										
	rectangular edge	SOFT-R rounded edge	TRENDLINE	REVERSO	SMO**	SMS	TRENDLINE SMS / SMO	SMO**	SMS	TRENDLINE SMS / SMO
beech	✓	✓	x	✓	✓	✓	x	✓	✓	x
maple	✓	✓	x	✓	✓	✓	x	✓	✓	x
ash white	✓	✓	x	✓	✓	x	x	x	x	x
white	✓	✓	x	✓	✓	✓	x	✓	✓	x
grey	✓	✓	x	✓	✓	x	x	x	x	x
acacia	✓	✓	✓	✓	✓	✓	✓	✓	✓	x
L1 acacia*	✓	✓	✓	✓	✓	✓	✓	✓	✓	x
walnut	✓	✓	✓	✓	✓	✓	✓	✓	✓	x
L1 walnut*	✓	✓	✓	✓	✓	✓	✓	✓	✓	x
L3 oak limed	✓	✓	✓	✓	✓	✓	✓	✓	✓	x
L1 cherry brown	✓	✓	✓	✓	✓	✓	✓	✓	✓	x
L1 oak knotty	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

*available up to a height of 2040 mm only, functional door leaf design not possible

** frame profile SMO with an ABS edge strip



Developing flexible solutions is one of our strengths that we make use of every day. Our customers are unique just like our products are unparalleled.

BASICline



OAK STAINED



OAK



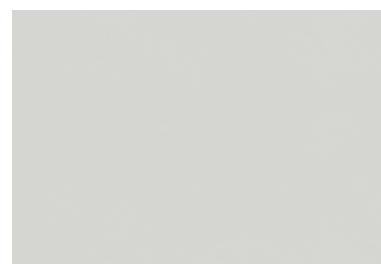
BEECH



L1 BEECH BORDEAUX



WALNUT








WHITE



ACACIA MYSTIQUE




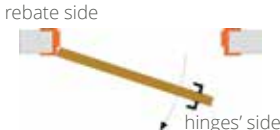










CHERRY

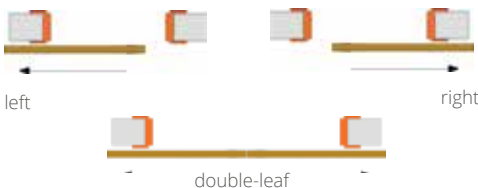
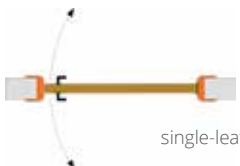


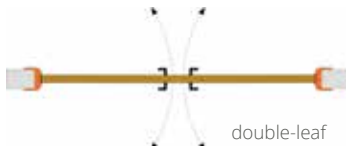

	DOOR LEAF REBATE EDGE				FRAME / DOOR CASING WIDTH	
					65 mm	
						
BASICline surfaces	rectangular edge	SOFT-R rounded edge	TRENDLINE	REVERSO	SMO	
oak	✓	x	x	x	✓	
beech	✓	x	x	x	✓	
L1 beech bordeaux	✓	x	x	x	✓	
walnut	✓	x	x	x	✓	
white	✓	x	x	x	✓	

Technical details

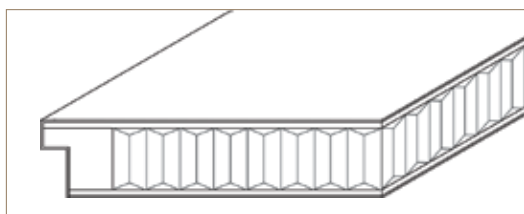
Every interior door consists of a door leaf and a door frame. On the following pages, you can choose between numerous edges, door leaf constructions and different forms of door frames.

BE YOUR OWN DESIGNER!

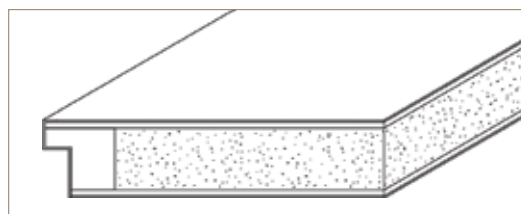
	KLASIK	TRENDLINE	REVERSO
LEFT DOOR			
RIGHT DOOR			
CROSS SECTION	 rebated	 flush with the frame	 flush with the frame
HINGES			

SLIDELINE	SWINGLINE	DUOLINE
<p>ALONGSIDE THE WALL</p>  <p>double-leaf</p>	 <p>single-leaf</p>	 <p>main left</p> <p>main right</p>
<p>INTO THE WALL</p>  <p>double-leaf</p>	 <p>double-leaf</p>	 <p>main left</p> <p>main right</p>

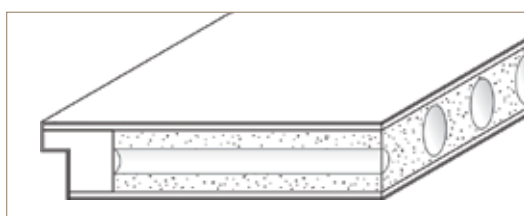
Door leaf structure



door leaves with a honeycomb core

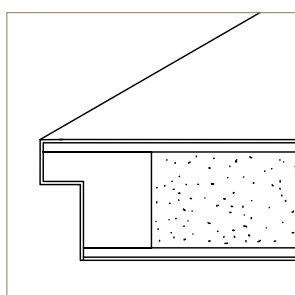


door leaves with a solid chipboard core - VL

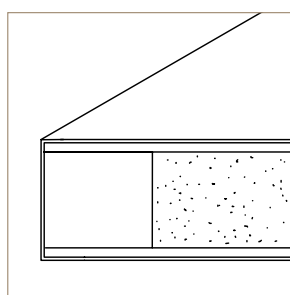


door leaves with a perforated chipboard core - RS

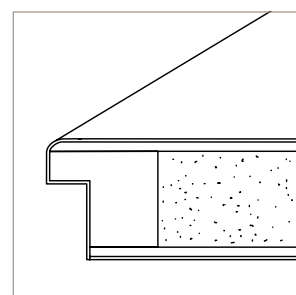
Door leaf rebate edge



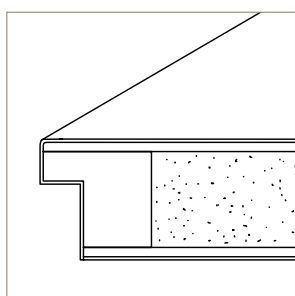
rectangular edge



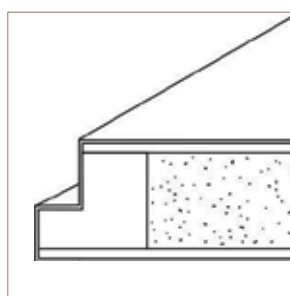
TRENDLINE
flush, no rebate



SOFT-R
rounded edge



MINI-R
rounded edge



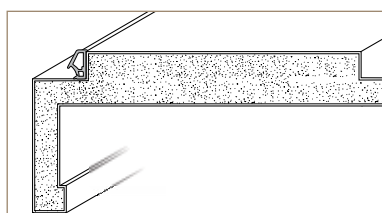
REVERSO

Frames

KLASIK

TRENDLINE

REVERSO



SM CLOSED FRAME WITH
RECTANGULAR EDGES



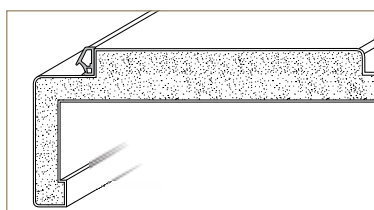
65 mm



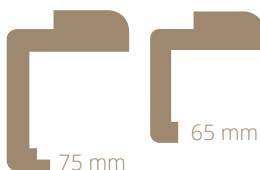
65 mm



65 mm



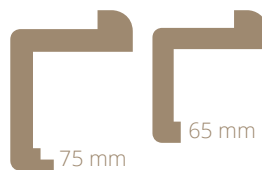
SMS CLOSED FRAME WITH
ROUNDED CASE PROFILES AND
ROUNDED PANEL LINING



75 mm



65 mm



75 mm



65 mm



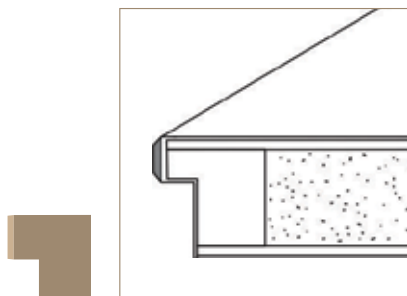
75 mm



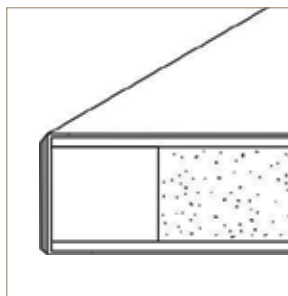
65 mm

FORTE door leaf and frame edges

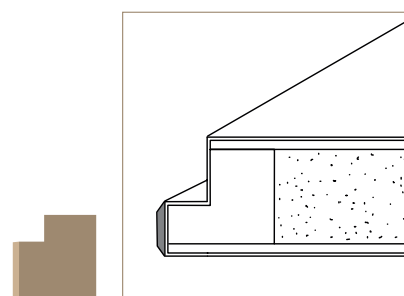
*ABS edge strip for TOPline and SELECTline



FORTE



FORTE TRENDLINE
flush, no rebate



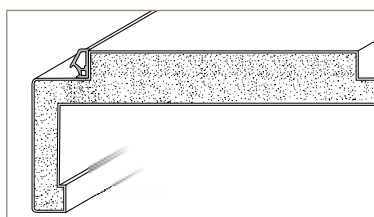
FORTE REVERSO



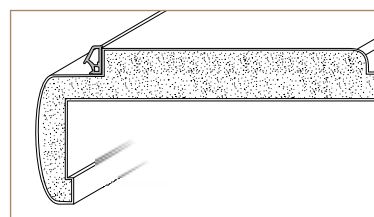
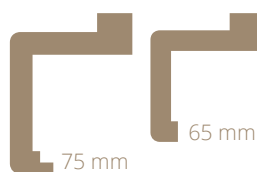
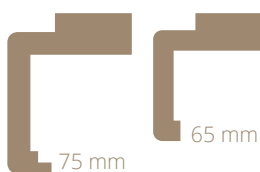
KLASIK

TRENDLINE

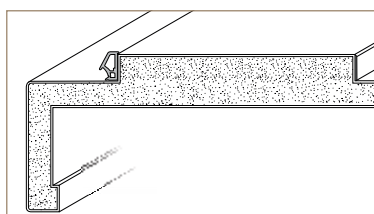
REVERSO



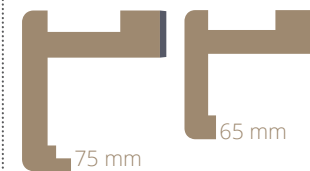
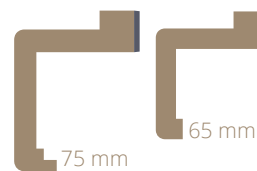
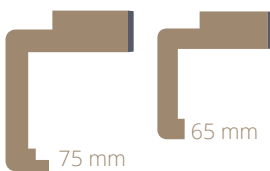
**SMO CLOSED FRAME WITH
ROUNDED CASE PROFILES AND
RECTANGULAR PANEL LINING**



**SMSB CLOSED FRAME WITH
PROFILED CASE PROFILES AND
ROUNDED PANEL LINING**



SMO FORTE FRAME





Door glazing is a perfect solution to fill your rooms with natural daylight and provides a good overview over adjacent rooms and the outside world.



Glazing types



diagrams of model glazing



I3LA



I14LA



LA



LA GEORGIAN
BAR 12 FIELDS



LA GEORGIAN
BAR 8 FIELDS



P2 (LA1)



P3 (LA3)



P6 (LA4)



P7 (LA5)



P8 (LA 6)



P9 (LA7)



P10 (LA8)



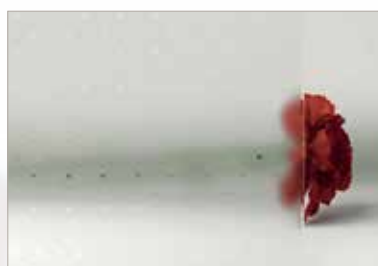
P11 (LA9)

GLASS TYPES

You can choose between different types of glass that either conceal or reveal.



ELLA



MADRAS PAVE



MASTER CARRE



RX17



UADI



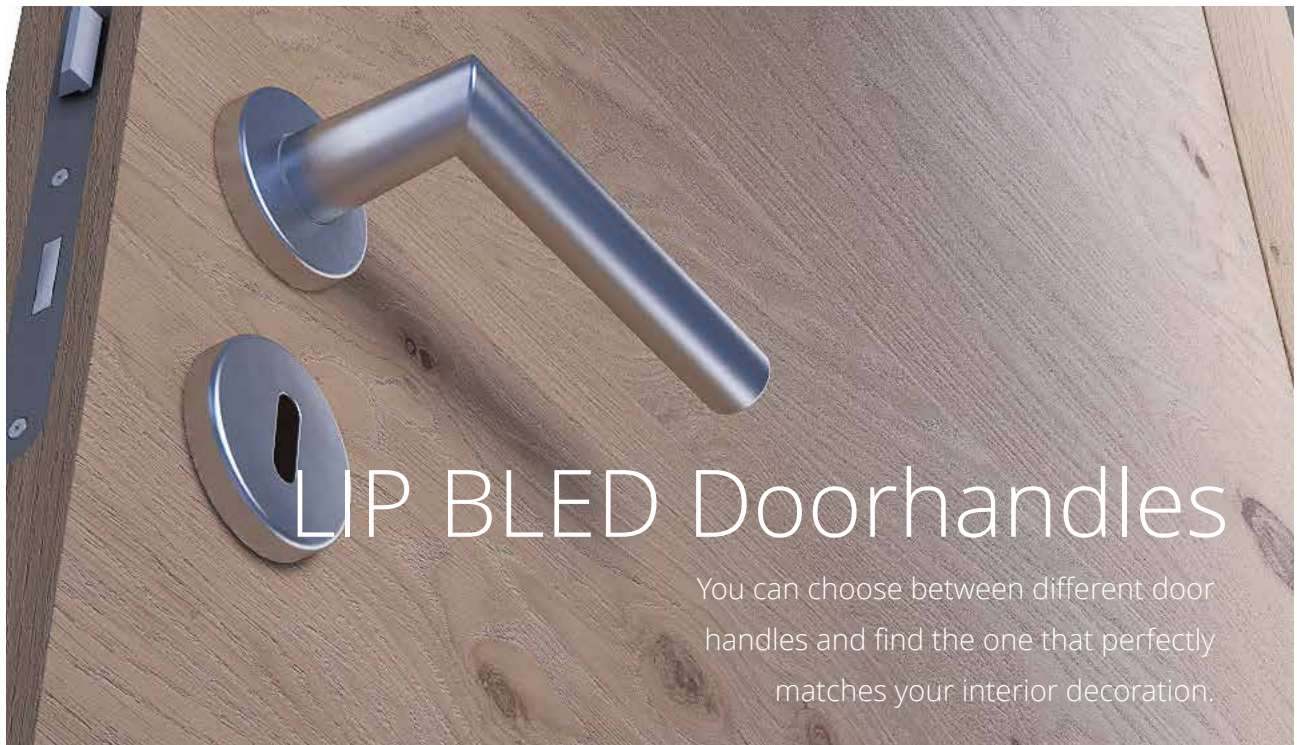
CLEAR GLASS



SATINATO



SOLE



ANTILA



DORADO



DRACO



GRUS



CASSIOPEIA



CENTAURUS



CETUS



ANDROMEDA



VELA



VIRGO



VOLANS





CHAMELEON



COLUMBA



CORONA



CORVUS



CRATER



CRUX



DELPHINUS



GEMINI



HERCULES



INDUS



LACERTA



LEO



LYRA



NORMA



PAPPIS



PYXIS



SCULPTOR



SERPENS



TAURUS



TRELESCOPIUM



Basic technical instructions

The installation of interior doors is a simple quick and dry process that requires polyurethane foam. Prior to the installation, the wall and the floor must be processed in accordance with the dimensions given in the price list. The wall and the edges of the wall opening must be even, parallel and located in a horizontal or vertical plane. The skirting boards must not be directly attached to any of the opening sides. In case of a wall opening that has a threshold or non-standard dimensions, consult our sales personnel.

Our sales programme is specified in the price list.

The pictures are symbolic. We reserve the right to make changes. Errors in the text and colour deviations are no grounds for complaint. The sales programme may vary from country to country and is specified in the sales price list. Copying or the reproduction of pictures and texts, in whole or partly, is not permitted without the author's express permission.



Enjoy the Melody of the Forest

in your Home.

We respect our forests and its gifts which are a source of inspiration and inner well-being. Through creativity, inventiveness and the latest technological know-how, wood takes on an entirely new meaning and dimension. Our craftsmanship brings wood truly to life and creates a warm atmosphere in your home.

We are very varied and diverse at what we do due to our high flexibility and the talent to always satisfy our clients' wishes and requirements. The diversity of the latest standards demands quick adaptability. This applies both to aesthetics and quality production process. High standards represent an exciting challenge we face with a high level of creativity and innovation.

lipbled[®]
The song of forest in your home!

lipbled
The song of forest in your home!

